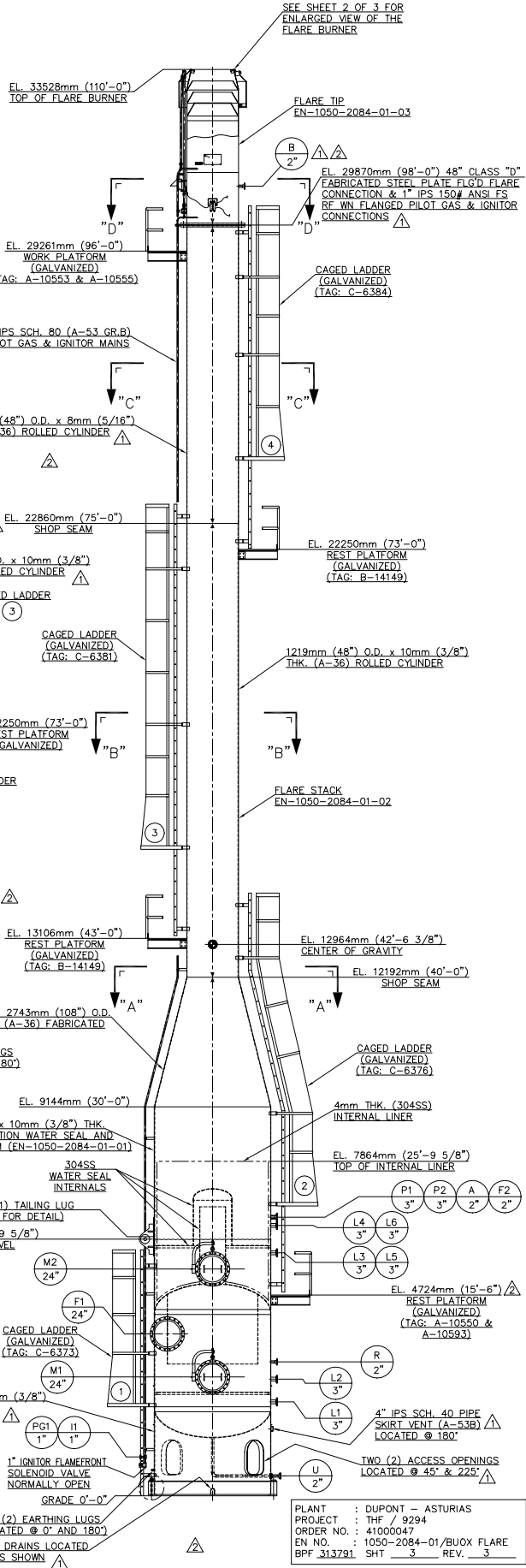
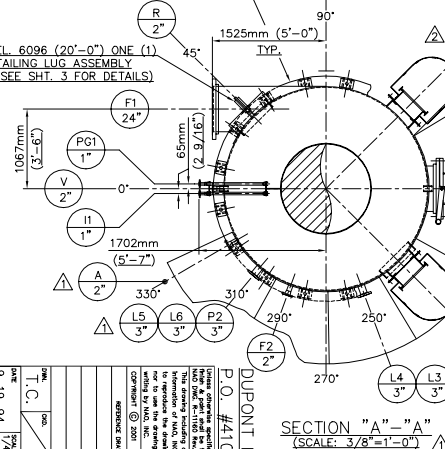
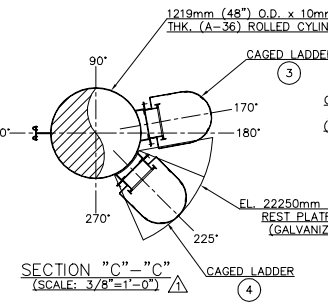
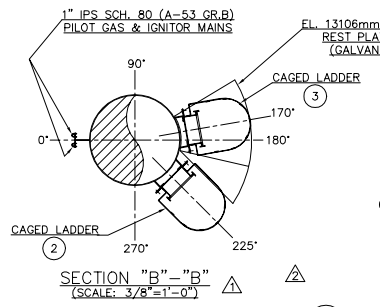
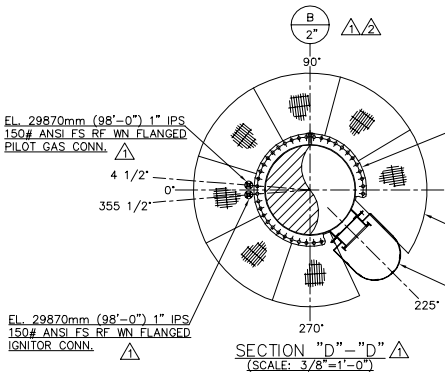


STACK LOADING DATA	
WINDSPEED - 130 Km/hr (80.782 MPH)	EXPOSURE - D
AREA - SPAIN	EARTHQUAKE - ZONE 2
IMPORTANCE FACTOR - 1	SHAPE FACTOR - 0.8
BASE LOADING DATA	
FABRICATED WEIGHT - 177,920N (40,000 LBF) (RISER SHELL ONLY)	
DRESSED WEIGHT - 209,056N (47,000 LBF) (INCLUDES LADDERS, PLATFORMS, BRACKETS, AND PIPING WEIGHT)	
ERECTED / DEAD WEIGHT - 283,751N (63,793 LBF) (INCLUDES WATER AND FLARE TIP WEIGHT)	
SHEAR - 83,700N (18,826 LBF)	
MOMENT - 1,284,838N (947,311 FT-LBF)	
GENERAL DESIGN DATA	
MAXIMUM TEMPERATURE - 149°C (300°F)	
CORROSION ALLOWANCE - 4mm (157.4")	
INLET LOADING - 4448N (1000 LBF)	
VESSEL DESIGN PRESSURE - 2 Barga (29 PSIG)	
ANCHOR BOLT PROJECTION - 457.2mm (18")	



DATE	BY	CHKD.	APP'D.
9-1-94
<p>REVISIONS</p> <p>1. SEE SHEET 3 FOR REVISIONS TO S-1-95</p> <p>2. SEE SHEET 3 FOR REVISIONS TO S-1-95</p> <p>3. SEE SHEET 3 FOR REVISIONS TO S-1-95</p>			

DUPONT IBERICA S.A.
 P.O. #4100047
 NAO Inc.
 9001
 46975
 26 HRS.
 A-10513

PLANT : DUPONT - ASTURIAS
 PROJECT : TH / 9294
 ORDER NO. : 4100047
 EN NO. : 1050-2084-01/BUOX FLARE
 BPF 313791 SHIT 3 REV. 3